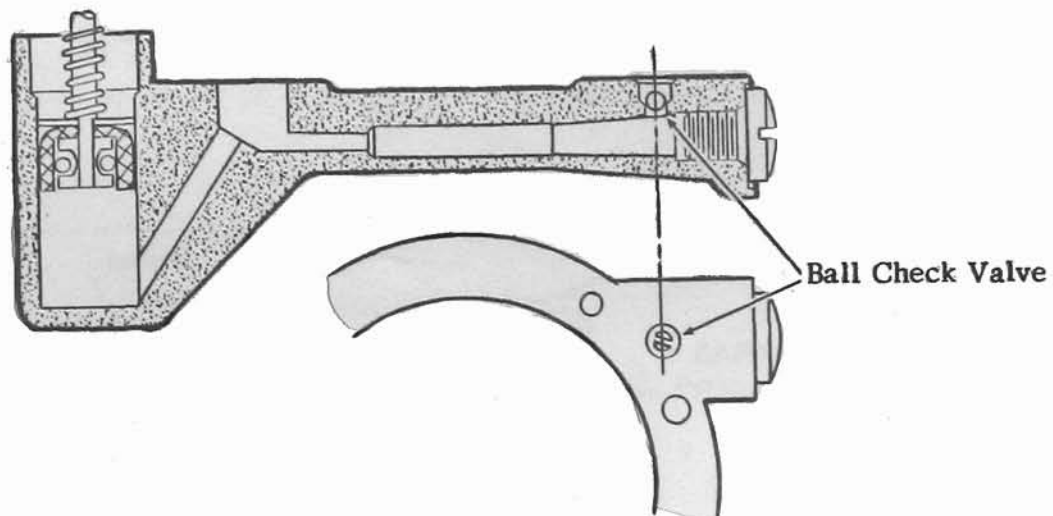


**MODEL HD CARBURETOR ACCELERATING PUMP CHECK VALVE**

Late 1968 Sportster and Electra Glide Model Carburetors were recently changed to incorporate a ball check valve in the accelerating pump passage of the plastic cover. The illustration below shows the pump discharge passage and check valve, which provides a positive seal against air bleeding back from venturi into fuel chamber.



If air bleeds into fuel chamber through the accelerating pump passage, the following symptoms may occur:

- Poor or erratic accelerator pump action.
- Surging at cruising speeds accompanied by hesitation when rider attempts to accelerate from a given cruising speed.
- A "vapor lock" complaint when motorcycle is operated at low speeds after being operated at higher speeds.
- A tendency to stall when engine is idled.

Electra Glide carburetor, part No. 27160-66B, incorporating the new ball check valve, is stamped HD-2D or HD-2CD on the intake manifold flange.

Sportster carburetor, part No. 27162-66B, incorporating the new ball check valve, is stamped HD-1BC or HD-1C.

Pump body, part No. 27804-66A, now supplied for parts orders, has the new ball check valve and replaces part No. 27804-66, which did not have ball check valve.