

# SERVICE

## SHOP DOPE

No. 374

February 22, 1956

### IDLER GEAR STUD SPRING RING

Spring ring, Part No. 25810-15, used to retain the idler gear on the idler gear stud of Big Twin OHV, K, KH, and G models, has been discontinued in new production. Also this item has been discontinued on the Big Twin OHV circuit breaker drive and intermediate gear stud. As soon as the present stocks of grooved studs have been used up, the groove for the spring ring will no longer appear on studs of new engines, or studs shipped on parts order.

HARLEY-DAVIDSON MOTOR COMPANY  
Milwaukee 1, Wisconsin, U.S.A.

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The **Old Sportster and K-model Research Group (OSKRG)** is a group of individuals who have spent years researching the minute differences in the parts, fit, finish, and configuration of the Harley-Davidson 1952-1956 K-Models, and (early) 1957-1969 Sportster models.

The results of our research is published on our website  
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