

**SPARK PLUG CABLE GUIDE - 1967 SPORTSTER MODEL XLCH**

New spark plug cable guide, part No. 31630-67, is being installed on all XLCH motorcycles at the factory starting with engine serial No. 67XLCH 3989. This guide is used to hold cables in the correct position away from carburetor to prevent possible cable interference with the carburetor throttle lever.

The cable guide is mounted on carburetor manifold lower stud. Ignition cables pass through grommets in holes of insulating material.

In accordance with the terms of the National Traffic and Motor Vehicle Safety Act of 1966, which apply whenever a possible safety hazard exists, we are required to have you install the cable guide on all 1967 XLCH motorcycles below serial No. 3989. This includes all motorcycles previously delivered to your customers, those on your floor and in transit.

We are notifying your factory registered 1967 XLCH customers, by certified mail to contact you for this service, which is to be provided free of any charge to your customers. Please be prepared to handle this special service when you are approached. We are shipping sufficient cable guides for your requirements.

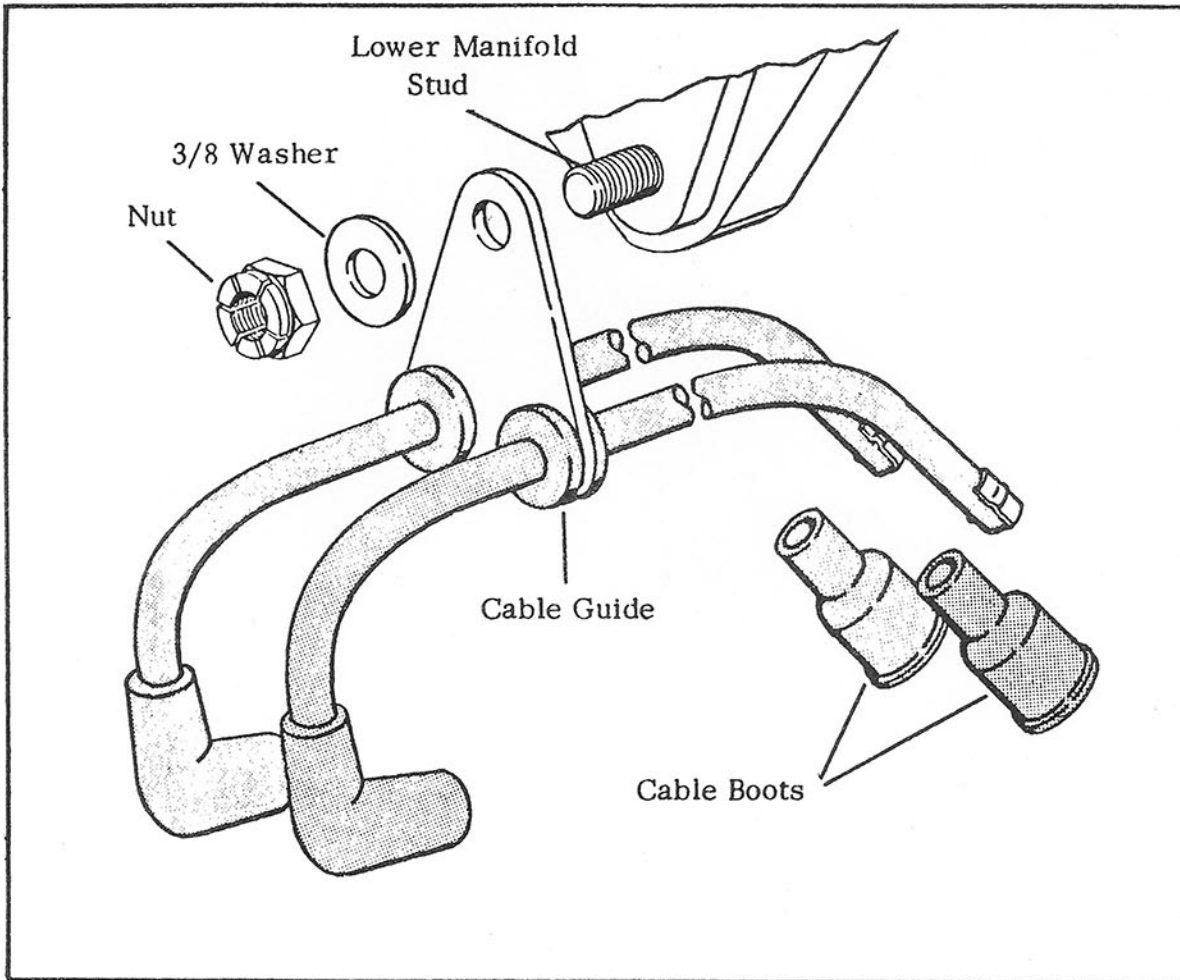
A special service tab card is enclosed with the letter to the customer and is to be filled out and signed by the owner and you, the dealer, at the time the change is completed on the owner's motorcycle.

We are enclosing a copy of the certified customer letter for your information. We are also enclosing a blank special service card which you should use for a motorcycle which is not yet delivered to the customer. If you require extra blank cards, request them from the factory Service Department.

Code No. 001 has been assigned to this project and must be shown in assigned space on Special Service Card in order for you to receive credit for labor, which in this case is \$.80 per motorcycle.

Mail completed cards in an envelope to the "Service Department, Harley-Davidson Motor Co., Milwaukee, Wisconsin 53201."

Upon receipt of the completed cards we will reimburse you for labor charges incurred as stipulated in the law.



### INSTALLATION PROCEDURE

Remove horn bracket mounting nut on left side of motorcycle and drop horn out of the way. Remove 3/8" nut from lower manifold stud and install cable guide. Use a 3/8" flat washer against cable guide when reinstalling nut. Remove cable boots and cable ends from magneto towers. Remove cable boots and thread cables through grommets in cable guide. Reinstall boots, cables in towers, and horn bracket.

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The **Old Sportster and K-model Research Group (OSKRG)** is a group of individuals who have spent years researching the minute differences in the parts, fit, finish, and configuration of the Harley-Davidson 1952-1956 K-Models, and (early) 1957-1969 Sportster models.

The results of our research is published on our website  
**[www.harleyKmodel.com](http://www.harleyKmodel.com)**