OSKRG Research/Restoration Bulletin #8

K/Sportsters 52-75 Brake Light Switches was

This research and restoration bulletin was created with input and assistance from members of the OSKRG. The report consolidates the best available information at the time of creation and may be updated or revised at a future date. If errors are identified, or there is additional information on the subject of this report that has not been included, please post comments, corrections or additions to http://harleykmodel.com in the "Forum" or email them to me at graino@comcast.net .



57PB	72004-52 \$	\$ 2.75							l K Models, 57 Sportster
	3959	.10							I K Models, 57 Sportster
	6179 Notes Believe the	.05	Stoplight s	witch contact j	plate washer .			52 to 56—AI	l K Models, 57 Sportste
	switches went from	n				100	1		Genuine Parts and Accessories
	parkerized to cad					- Secon		None None None None None None None None	Harley-Davidson
	around 59 or 60.			10				TANK TANK	
	Believe the brown		6	500		I-CO		E	
	faced switches were	re	ب م	600		0.037	0.00		
	original equipment		3959 7	2004-52 61	79			T	
	only. Believe the wi						_		
	faced switches were OEM replacements	-		1918	Re Color				1 2 2
	were made in the 7		la series and						
	Aftermarket white			122		00	and the second		
	faced production da	ates							
	unknown.		South Part Start &						
59PB	72004-52 St	topligh	t switch						
	(170 0)								ers except 58-C & CH
	6179 St	topligh	t switch co	ntact plate wa	isher				ers except 58-C & CH
	3959 St	topligh	t switch bo	lt (to crankca	se)				
							57 to 59-	- All Sportste	ers except 58-C & CH
	71098-38 St	topligh	t switch ins	sulator bushin	g				ers except 58-C & CH
	72011-59 St	topligh	t switch bra	acket					
	Notes: 58 C & CH ha	ad		0			a 5	5902	
	no lights.						D		
				30	71098-38		19		
			0	4-11-	(i)			7748	VAR (CS)
			Darmo		0	3959 000			
			3959	72004-52	6179		7 / 720	11-59	
			5,0,	12004-02	0177	7040	I		
							-		
1	1								

63PB	3	2629	SCREW, No. 8-32 x 5/16 rd. hd. (2) 53 to * - K, KH, XL, XL
	5	2791W	SCREW, 1/4-20 x 1-1/4 rd. hd 59 to * - XLCH
	6	3840	BOLT, 1/4-28 x 1-1/4 hex. hd
	7	3959	BOLT, 5/16-18 x 9/16 hex. hd 53 to * - K, KH, XL, XLH
	8	5902	SPACER, stoplight switch bracket (2) 59 to * - XLCH
	9	6179	FIBRE WASHER, No. 10 x 13/32 x 1/32 53 to * - K, KH, XL, XLH; 59 to * - XLCH
	11	7040	LOCKWASHER, 5/16 53 to * - K, KH, XL, XLH
	13	7748	NUT, 5/16-18 x 17/64 x 1/2 hex 59 to * - XLCH
	15	71098-38	BUSHING, stoplight switch
	33	72004-52	SPOTLIGHT SWITCH, complete
	34	72011-59	BRACKET, stoplight switch
	35	72015-39	INSULATOR, stoplight switch
	100.000		59 to * - XLH, XLCH
Notes: Bolts 6 appears to be in error? 7 is the 3959 bolt used from 52 on to connect the switch to the crankcase? 6 is a ¼-28 shown starting in 63, what is it connecting? The 59PB shows the		n error? 7 is the olt used from to connect the to the ase? 6 is a ¼-28 starting in 63, s it connecting?	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$
	3959 b	olt only used.	V 1

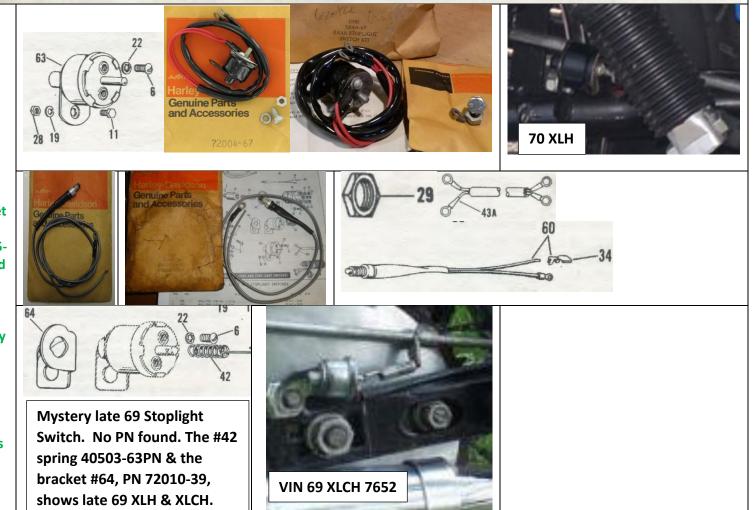
65PB	3	2629	SCREW, No. 8-32 x 5/16 rd. hd. (2) 54 to * - KH, XL, XLH, XLCH
	5	2791W	SCREW, 1/4-20 x 1-1/4 rd. hd 59 to * - XLCH
	6	3959	BOLT, 5/16-18 x 9/16 hex. hd 54 to * - KH, XL, XLH;
			59 to * - XLCH
	7	5902	SPACER, stoplight switch bracket (2) 59 to * – XLCH
	8	6179	FIBRE WASHER, No. 10 x 13/32 x 1/32 54 to * - KH, XL, XLH;
			59 to * - XLCH
	10	7040	LOCKWASHER, 5/16 54 to * - KH, XL, XLH;
			59 to * – XLCH
	11	7138	LOCKWASHER, 7/16 int. tooth
	12	- 7748	NUT, 5/16-18 x 17/64 x 1/2 hex 59 to * – XLCH
	14	71098-38	BUSHING, stoplight switch 54 to * - KH, XL, XLH;
	32	72004-52	SPOTLIGHT SWITCH, complete
			59 to * – XLH, XLCH
	33	72011-59	BRACKET, stoplight switch 59 to * – XLCH
	34	72015-39	INSULATOR, stoplight switch
			59 to * – XLH, XLCH
		: The 65PB	6 11 32 34 7
		all bolts being	
		is the 3959 y like the 59PB.	
		s with the 63PB?	
			14 8 33

67PB	11	2791W	SCREW, 1/4-20 x 1-1/4 rd. hd 59 to 66 - XLCH	
	13	3959	BOLT, 5/16-18 x 9/16 hex. hd 54 to 66 - KH, XL, XLH;	
		5000	59 to 66 – XLCH	
	14	5902	SPACER, stoplight switch bracket (2)	
	15	6179	FIBRE WASHER, No. 10 x 13/32 x 1/32 54 to 66 - KH, XL, XLH;	
	20	7040	59 to 66 - XLCH	
	20	7040	LOCKWASHER, 5/16	
	25	7677	LOCK NUT, 1/2-20 67 – XLH, XLCH	
	26	7748	NUT, 5/16-18 x 17/64 x 1/2 hex	
	56	territoria della contenente della contenen	STOPLIGHT SWITCH, complete	
	50	72004-52	59 to 66 – XLH, XLCH	
	57	72005-67	STOPLIGHT SWITCH, with wires	
	58	72011-59	BRACKET, stoplight switch	
	59	72015-39	INSULATOR, stoplight switch	
			59 to 66 - XLH, XLCH	
	Notes: U Earlier.	Jsed 66 and	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	
	in 67 on was a ru in late 6	2005-67 used ly. Unclear if it inning change 7 or early 68 2005-67A		

68PB	72005-67A ST	OPLIGHT SWITCH, with wires
S	Notes: 72005-67A first	
U	appears in the 68 PB	68 XLCH
P	Supplement. List it for	
P	only 68 at this point.	NUINE CON A DECODIES
e		
m		
е		
n		
t		ONE
		72005-67A
CODD	70005 674 870	OPLIGHT SWITCH, with wires
69PB		
S U	Notes: 72005-67A	
P	appears again in the 69PB Supplement but	
P	this time lists it for 67	NUINE P. COLES
L	to present. Shows as a	
е	replacement for the	
m	72005-67 used in 67.	
е		
n		INF
t		72005-67A
		CTOCH COLT ON TCH

	6	2629	SCREW, No. 8-32 x 5/16 rd. hd. (2)
70PB	11	3738	BOLT, 1/4-20 x 5/8 hex. hd
	19	7036	LOCKWASHER, 1/4 (6)
	22	7115	LOCKWASHER, relay terminals, No. 8 int. tooth (3) 67 & Early 68 - XLH
	29	7677	LOCK NUT, 1/2-20
	34 42	9931 40503-63	TERMINAL, stoplight switch
	60	71900-70	STOPLIGHT SWITCH, with terminal (front brake) Late 69 to * - XLH, XLCH
	63	72004-67	STOPLIGHT SWITCH KIT, with wires
	64	72010-39	MOUNTING BRACKET, stoplight switch Late 69 - XLH, XLCH

Notes: Things get busy in the 70PB. 72004-67 first appears and is shown for 67 to present as a **Stoplight Switch Kit. It also** appears for use on Sportsters in the 71PB. It is not only a replacement for the 72005-67 used in 67 but also for the 72005-67A used in 68 & 69. The 78PB shows it used as a kit through 72 and just the switch, not as a kit used through 74. Where things get confusing is there appears to be a late 69 replacement for the 72005-67A switch that then was replaced in 70 by the 72004-67 Switch Kit. The 70PB shows the switch but only lists PNs for the switch bracket and spring. I can't find any PNs for the switch in any of the Sportster PBs. The 72010-39 Switch Mounting Bracket does appear in the 41-54 Big Twin PB along with Brake Light Switch 72004-39 for Big Twins 39-54. This late 69 brake light switch for the Sportster appears to be this Big Twin switch.



		72004	NUMBER 4-67 , 9-69	INSTR	UCTIONS	5	HARLEY-DAVIDSON GENUINE PARTS AND ACCESSORIES			
		Thia quitch ki	t roplaces rea	an family 1	T SWITCH/SPORTS	1 1967 to e	early 1969; chain guard	d		
	1	rear bracket n	nounted switch	h used late 1969 a	and is a direct repr	lacement	Switch for 19759 and 199	er.		
	Remove old switch from present location. Mount new switch to rear fork bracket with switch plunger toward front of motorcycle. Adjust brake rod stop so brake light turns off with brake pedal released. For 1967 to 1969 XLCH, engine must be running to light brake light. Remove old switch wire from motorcycle and replace with wire attached to new switch. For 1970 and later models, wire attached to switch can be discarded as it is the same wire as on the									
		otorcycle.								
71PB	34A 63	10007 72004-67			handlebar (white) (ith wires					
	Notes: The 71PB shows 2 cable straps added, #34A PN 10007, to secure the front stoplight switch.		- AD))	0 34A	60	34		6		

Other Brake Light Switches



General Comments:

• There seem to be some color changes between the early AMF parts and later ones. For example, look at the two pictures of the 71900-70 front brake switch. The early looks grayish and the later black. Likewise the 72004-67 Brake Light Switch Kit appears to have the brown faced switch initially and later changes to the white face.